(FRI) 11. 11' 05 16:04/ST. 16:03/NO. 4860347144 P 5

FROM TREXLER ETAL.

Amendments to the Claims:

1-20. (Cancelled)

(Currently Amended) A rotary cutting die mountable on a metal cylinder, said 21.

rotary cutting die comprising: a rotary die plate having an inner surface and an outer

surface, said inner surface of said rotary dic plate being magnetically attractable and

magnetically mountable on the metal cylinder; and a cutting blade mounted on the cuter

surface of the rotary die plate, wherein said rotary die plate is formed of a solidified resin

having a plurality of magnetic elements disposed within the resin, said magnetic elements

configured to make said inner surface magnetically attractable to the metal cylinder.

wherein said rotary die plate is configured such that said inner surface of said rotary

cutting die is magnetically attracted to the metal cylinder such that the inner surface of the

rotary cutting die is contactably mountable on the metal cylinder without having to use

mechanical holding devices including screws and clamps.

(Previously Presented) A rotary cutting die as recited in claim 21, wherein said 22.

magnetic elements comprise neodymium magnets configured to make said inner surface

of said rotary die plate magnetically attractable to the metal cylinder.

Serial No.: 10/774,191

Art Unit: 3724

(FRI) 11. 11' 05 16:05/ST. 16:03/NO. 4860347144 P 6

FROM TREXLER ETAL.

(Previously Presented) A rotary cutting die as recited in claim 21, said cuttir g 23.

blade having a cutting edge which extends at least 0.125 inches above an outer surface of

the rotary die plate.

(Previously Presented) A rotary cutting die as recited in claim 22, wherein said 24.

neodymium magnets are disposed proximate said inner surface.

(Currently Amended) A rotary cutting system comprising: a rotary cutting die 25.

having including an inner surface and an outer surface; a metal cylinder, said inner

surface of said rotary die plate being magnetically attracted to and magnetically mounted

on the metal cylinder; and a cutting blade mounted on the outer surface of the rotary die

plate, wherein said rotary die plate is formed of a solidified resin having a plurality of

magnetic elements disposed within the resin, said magnetic elements configured to make

said inner surface magnetically attracted to the metal cylinder, wherein said rotary de

plate is configured such that said inner surface of said rotary cutting die is magnetically

attracted to the metal cylinder such that the inner surface of the rotary cutting die is

contactably mountable on the metal cylinder without having to use mechanical holding

devices including screws and clamps.

Serial No.: 10/774,191

Art Unit: 3724

(FRI) 11. 11' 05 16:05/ST. 16:03/NO. 4860347144 P 7

FROM TREXLER ETAL.

26. (Previously Presented) A rotary cutting system as recited in claim 25, wherein said

magnetic elements comprise neodymium magnets configured to make said inner surface

of said rotary die plate magnetically attractable to the metal cylinder.

27. (Previously Presented) A rotary cutting system as recited in claim 25, said cutting

blade having a cutting edge which extends at least 0.125 inches above an outer surface of

the rotary die plate.

(Previously Presented) A rotary cutting system as recited in claim 26, wherein said 28.

neodymium magnets are disposed proximate said inner surface.

29. (Previously Presented) A rotary cutting system as recited in claim 25, further

comprising a magnetic member on said metal cylinder, in contact with said rotary cutting

die, said magnetic member configured to reduce creeping of said rotary cutting die along

said metal cylinder while said cutting blade is cutting during rotation of said metal

cylinder.

Serial No.: 10/774,191

Art Unit: 3724

(FRI) 11. 11' 05 16:05/ST. 16:03/NO. 4860347144 P 8

FROM TREXLER ETAL.

30. (Withdrawn) A method of mounting a rotary cutting die on a metal cylinder said

method comprising: providing a rotary cutting die which includes a rotary die plate

having an inner surface and an outer surface, said inner surface of said rotary die plate

being magnetically attractable and magnetically mountable on the metal cylinder; and a

cutting blade mounted on the outer surface of the rotary die plate, wherein said rotary die

plate is formed of a solidified resin having a plurality of magnetic elements therein, said

magnetic elements configured to make said inner surface magnetically attractable to the

metal cylinder, wherein said rotary die plate is configured such that said rotary cutting die

is mountable on the metal cylinder without having to use screws, clamps or other

mechanical holding devices; and bringing the inner surface of said rotary cutting die in

close enough proximity to said metal cylinder such that the magnetic elements in said

rotary cutting die attract to said metal cylinder and said rotary cutting die becomes

magnetically mounted thereon.

31. (Withdrawn) A method as recited in claim 30, further comprising magnetically

mounting a magnetic member on said metal cylinder against said die plate, said magnetic

member tending to prevent the rotary cutting die from creeping along the metal cylinder.

Serial No.: 10/774,191

Art Unit: 3724